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DIALOG(R)File 347:JAPIO
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HEMMING DEVICE

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JAPIO CLASS: 12.5 (METALS -- Working)

ABSTRACT

PURPOSE: To accurately hem in one process and to miniaturize and simplify the device.

CONSTITUTION: A moving die 4 to be in contact with a work end part Wa and to bend its periphery is installed at the side of a fixing die 2 to set a work W. The moving die 4 is supported with pivot on a base to attach the fixing die through a spindle 5, and when a ram 6 is lowered, the moving die 4 is made in circular motion to the bending direction of the work end part Wa by being pushed with a push rod 7 hung to the ram 6.

